Industrial Electronic Devices

User Manual

Revision 1.000
English

Modbus TCP Master / MQTT - Converter

(Order Code: HD67935-B2)

For Website information:
www.adfweb.com?Product=HD67935-B2

For Price information:
www.adfweb.com?Price=HD67935-B2

Benefits and Main Features:

⊕ Very easy to configure

⊕ Power Supply 18...35V DC and 8...24 V AC

⊕ Temperature range: -40°C/+85°C (-40°F/+185°F)

User Manual

For others MQTT products, see also the following links:

Converter MQTT to
www.adfweb.com?Product=HD67930	**(Ethernet)**
www.adfweb.com?Product=HD67931	**(M-Bus)**
www.adfweb.com?Product=HD67932	**(Serial)**
www.adfweb.com?Product=HD67933	**(Modbus Master)**
www.adfweb.com?Product=HD67934	**(Modbus Slave)**
www.adfweb.com?Product=HD67936	**(Modbus TCP Slave)**

Do you have an your customer protocol?
www.adfweb.com?Product=HD67003

Do you need to choose a device? do you want help?
www.adfweb.com?Cmd=helpme

ADF web

Industrial Electronic Devices

INDEX:

UPDATED DOCUMENTATION:

Dear customer, we thank you for your attention and we remind you that you need to check that the following document is:

- Updated
- Related to the product you own

To obtain the most recently updated document, note the "document code" that appears at the top right-hand corner of each page of this document.

With this "Document Code" go to web page www.adfweb.com/download/ and search for the corresponding code on the page. Click on the proper "Document Code" and download the updates.

REVISION LIST:

Revision	Date	Author	Chapter	Description
1.000	05/12/2017	Ff	All	First release version

WARNING:

ADFweb.com reserves the right to change information in this manual about our product without warning.
ADFweb.com is not responsible for any error this manual may contain.

TRADEMARKS:

All trademarks mentioned in this document belong to their respective owners.

Industrial Electronic Devices

SECURITY ALERT:

GENERAL INFORMATION
To ensure safe operation, the device must be operated according to the instructions in the manual. When using the device, legal and safety regulation are required for each individual application. The same applies also when using accessories.

INTENDED USE
Machines and systems must be designed so the faulty conditions do not lead to a dangerous situation for the operator (i.e. independent limit switches, mechanical interlocks, etc.).

QUALIFIED PERSONNEL
The device can be used only by qualified personnel, strictly in accordance with the specifications.
Qualified personnel are persons who are familiar with the installation, assembly, commissioning and operation of this equipment and who have appropriate qualifications for their job.

RESIDUAL RISKS
The device is state-of-the-art and is safe. The instruments can represent a potential hazard if they are inappropriately installed and operated by untrained personnel. These instructions refer to residual risks with the following symbol:
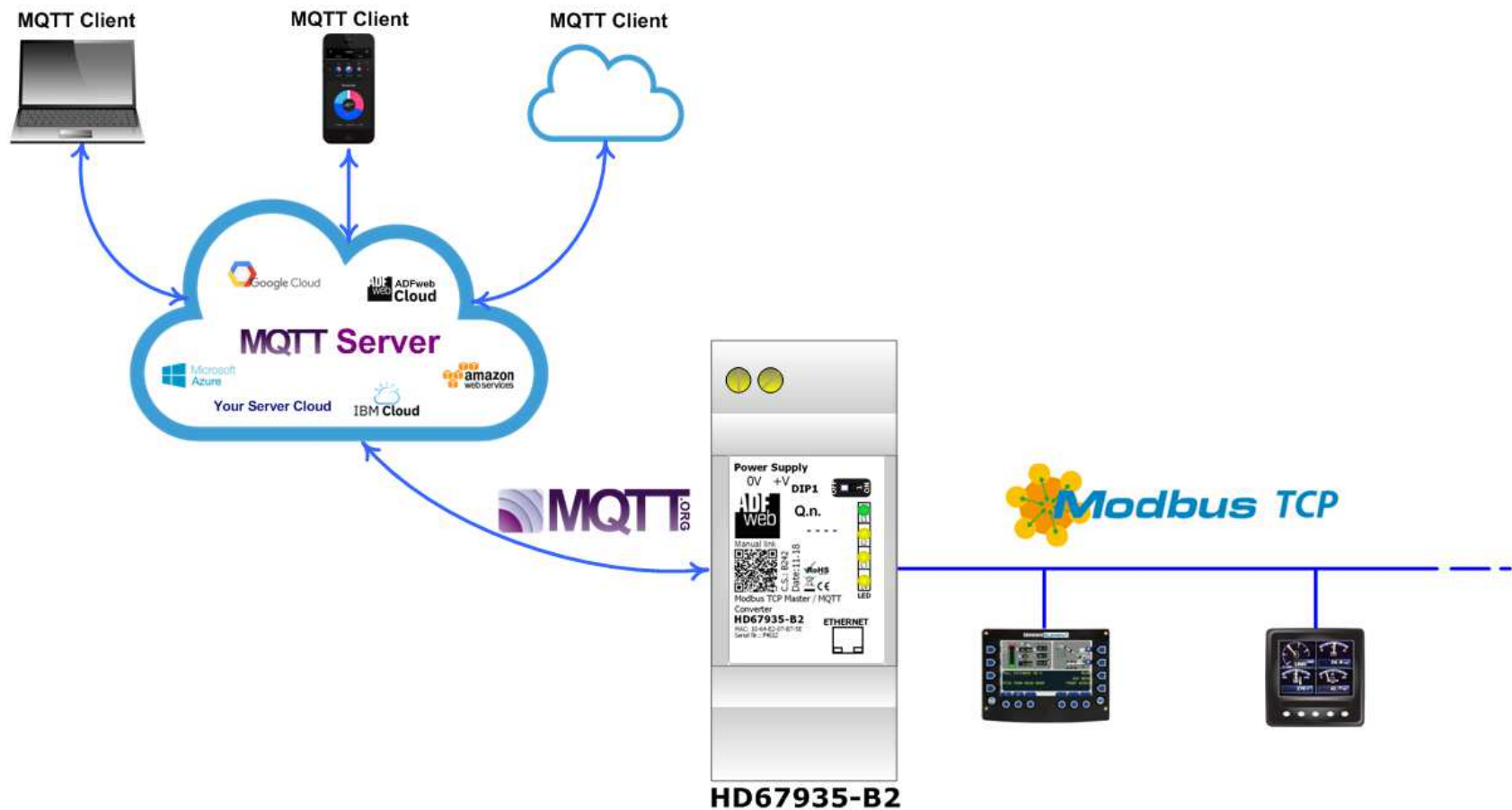
This symbol indicates that non-observance of the safety instructions is a danger for people that could lead to serious injury or death and / or the possibility of damage.

CE CONFORMITY
The declaration is made by our company. You can send an email to support@adfweb.com or give us a call if you need it.

Industrial Electronic Devices

EXAMPLE OF CONNECTION:

ADFweb.com srl
tel. +39 - 0438.30.91.31
www.adfweb.com
info@adfweb.com

Industrial Electronic Devices

CONNECTION SCHEME:

Connector3:
Ethernet Port
(RJ45 Plug)

Led5:
Green
Link Ethernet

Dip-Switch A:
-Dip1 – Functioning Mode

= Normal Mode

= Boot Mode

Power Supply
0V   +V   DIP1

Q.n.

Modbus TCP Master / MQTT
Converter
HD67935-B2
MAC: 10-64-E2-07-87-5E
Serial Nr.: F4612

ETHERNET

Led1:
Green
Device state

Led2:
Yellow
Modbus
comm.

Led3:
Yellow
MQTT status

Led4:
Yellow
Modbus error

Connector1:
Power Supply

0V = Ground
+V = Positive wire

V AC: min 8V ; max 24V
V DC: min 12V ; max 35V

0V +V

Figure 1: Connection scheme for HD67935-B2

ADFweb.com S.r.l.

Industrial Electronic Devices
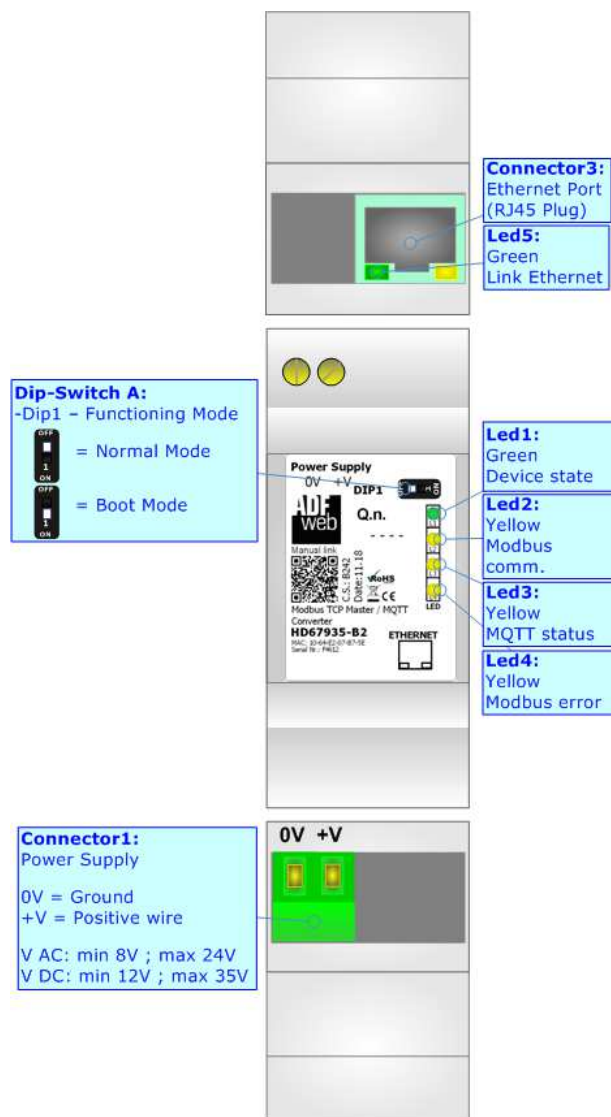
CHARACTERISTICS:

The HD67935-B2 is a Modbus TCP Master / MQTT Converter.

It allows the following characteristics:

+ Electrical isolation between Ethernet and Power Supply;
+ Mountable on 35mm Rail DIN;
+ Wide power supply input range: 18…35V DC and 8…24V AC;
+ Wide temperature range: -40°C / 85°C [-40°F / +185°F].

CONFIGURATION:

You need Compositor SW67935 software on your PC in order to perform the following:

+ Define the parameter of MQTT;
+ Define the parameter of Modbus TCP line;
+ Define which Modbus variables are sent to MQTT Server;
+ Define which Modbus variables are written by MQTT Server;
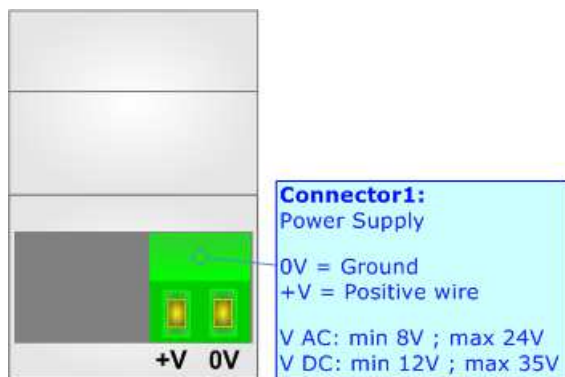+ Update the device.

Industrial Electronic Devices

POWER SUPPLY:

The devices can be powered at 8...24V AC and 12...35V DC. For more details see the two tables below.

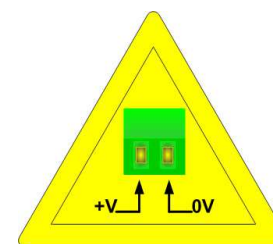| VAC		VDC	
Vmin	**Vmax**	**Vmin**	**Vmax**
8V	**24V**	**12V**	**35V**

Consumption at 24V DC:

Device	Consumption [W/VA]
HD67935-B2	3.5

Connector1:
Power Supply

0V = Ground
+V = Positive wire

V AC: min 8V ; max 24V
V DC: min 12V ; max 35V

+V 0V

Caution: Not reverse the polarity power
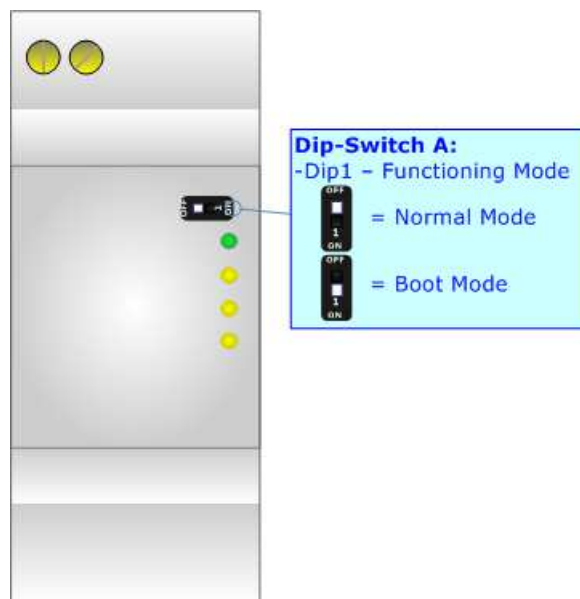
+V   0V

HD67935-B2

FUNCTION MODES:

The device has got two functions mode depending of the position of the 'Dip1 of Dip-Switch A':

- ➤ The first, with 'Dip1 of Dip-Switch A' at "OFF" position, is used for the normal working of the device.
- ➤ The second, with 'Dip1 of Dip-Switch A' at "ON" position, is used for upload the Project and/or Firmware.

For the operations to follow for the updating, see 'UPDATE DEVICE' section.

According to the functioning mode, the LEDs will have specifics functions, see 'LEDS' section.
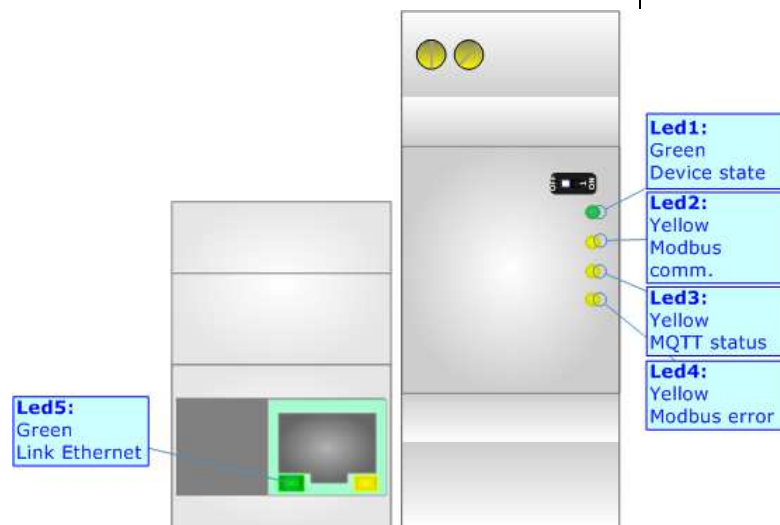
Industrial Electronic Devices

LEDS:

The device has got five LEDs that are used to give information of the functioning status.
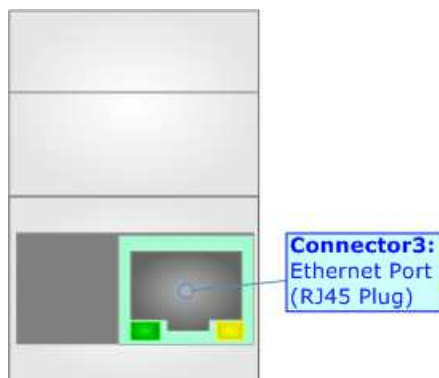The various meanings of the LEDs are described in the table below.

LED	Normal Mode	Boot Mode
1: Device State (green)	Blinks slowly (~1Hz)	**Blinks quickly:** Boot state **Blinks very slowly (~0.5Hz):** update in progress
2: Modbus communication (yellow)	Blinks when Modbus TCP communication is running	**Blinks quickly:** Boot state **Blinks very slowly (~0.5Hz):** update in progress
3: MQTT status (yellow)	**ON:** MQTT not connected **OFF:** MQTT connected **Blinking:** MQTT communication	**Blinks quickly:** Boot state **Blinks very slowly (~0.5Hz):** update in progress
4:Modbus error (yellow)	Turns ON when Modbus TCP is in error	**Blinks quickly:** Boot state **Blinks very slowly (~0.5Hz):** update in progress
5: Ethernet Link (green)	**ON:** Ethernet cable connected **OFF:** Ethernet cable disconnected	**ON:** Ethernet cable connected **OFF:** Ethernet cable disconnected

Led1: Green Device state
Led2: Yellow Modbus comm.
Led3: Yellow MQTT status
Led4: Yellow Modbus error
Led5: Green Link Ethernet

Industrial Electronic Devices

ETHERNET:

The Ethernet port is used for programming the device, for MQTT communication and for Modbus TCP communication.
The Ethernet connection must be made using Connector2 of HD67935-B2 with at least a Category 5E cable. The maximum length of the cable should not exceed 100m. The cable has to conform to the T568 norms relative to connections in cat.5 up to 100 Mbps. To connect the device to an Hub/Switch is recommended the use of a straight cable, to connect the device to a PC is recommended the use of a cross cable.

ADFweb.com S.r.l.

Industrial Electronic Devices

USE OF COMPOSITOR SW67935:

To configure the Converter, use the available software that runs with Windows called SW67935. It is downloadable on the site www.adfweb.com and its operation is described in this document. The software works with MS Windows (XP, Vista, Seven, 8, 10; 32/64bit).

When launching the SW67935, the window below appears (Fig. 2).

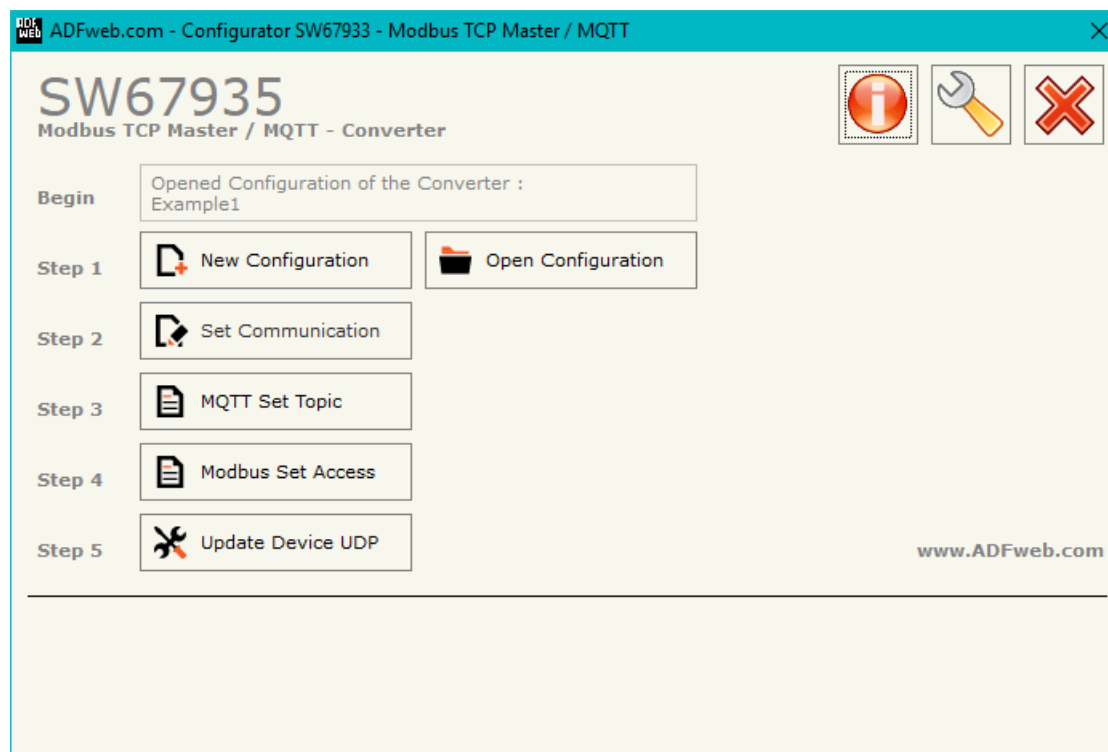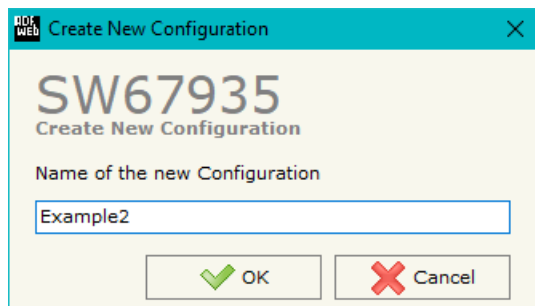Note:
    It is necessary to have installed .Net Framework 4.

Figure 2: Main window for SW67935
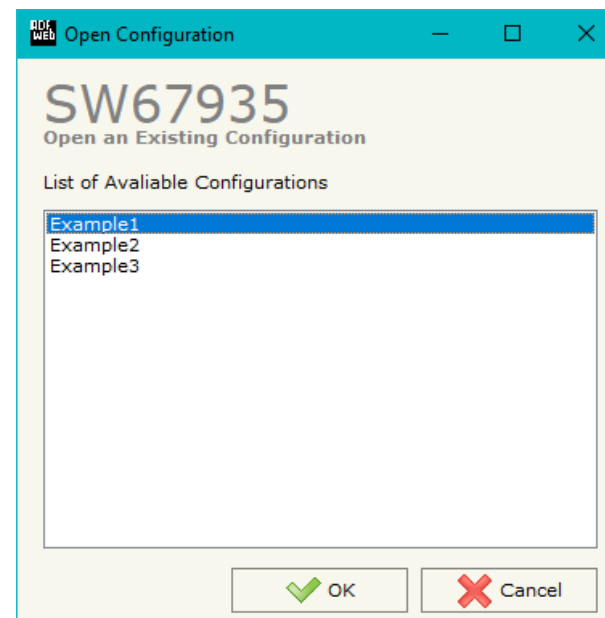
Industrial Electronic Devices

NEW CONFIGURATION / OPEN CONFIGURATION:

The "**New Configuration**" button creates the folder which contains the entire device's configuration.

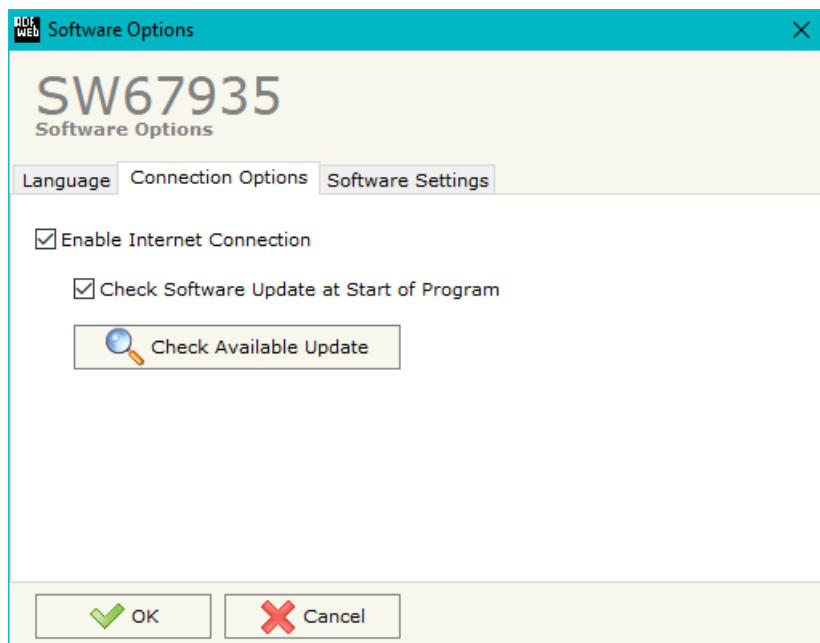A device's configuration can also be imported or exported:

- To clone the configurations of a Programmable "Modbus TCP Master / MQTT - Converter" in order to configure another device in the same manner, it is necessary to maintain the folder and all its contents;
- To clone a project in order to obtain a different version of the project, it is sufficient to duplicate the project folder with another name and open the new folder with the button "**Open Configuration**".
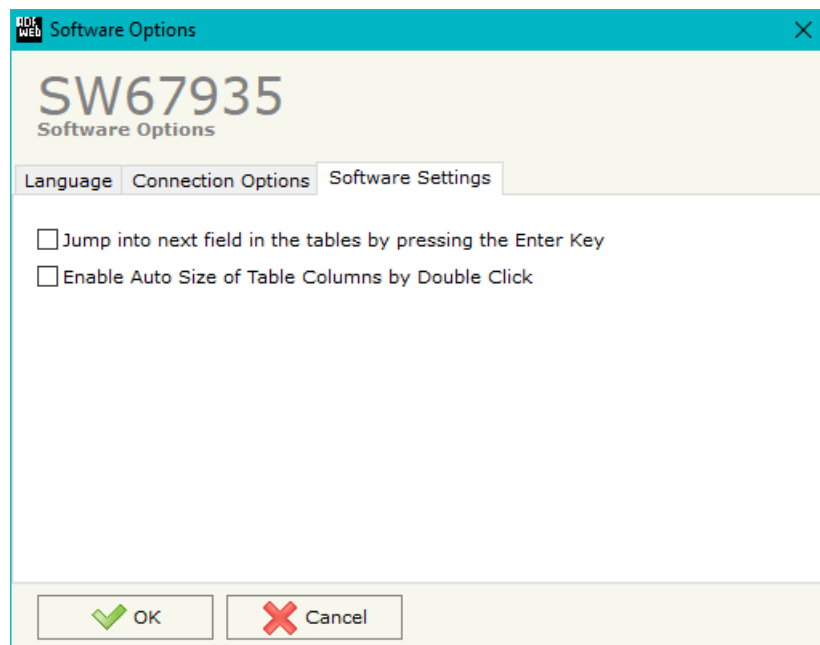
![ADFweb logo]
Industrial Electronic Devices

SOFTWARE OPTIONS:

By pressing the "**Settings**" (🔧) button there is the possibility to change the language of the software and check the updatings for the compositor.

In the section "Language" it is possible to change the language of the software.

Software Options   ✕

SW67935
Software Options

| Language | Connection Options | Software Settings |

Selected Language : English

🇬🇧 English

Page 1 / 1

✔ OK   ✖ Cancel

Software Options   ✕

SW67935
Software Options

| Language | Connection Options | Software Settings |

☑ Enable Internet Connection

   ☑ Check Software Update at Start of Program

      🔍 Check Available Update

✔ OK   ✖ Cancel

In the section "Connection Options", it is possible to check if there are some updatings of the software compositor in ADFweb.com website.
Checking the option "**Check Software Update at Start of Program**", the SW67935 check automatically if there are updatings when it is launched.

ADFweb.com S.r.l.

Software Options

SW67935

Software Options

Language | Connection Options | Software Settings

☐ Jump into next field in the tables by pressing the Enter Key

☐ Enable Auto Size of Table Columns by Double Click

✓ OK   ✗ Cancel

In the section "Software Settings", it is possible to enable/disable some keyboard's commands for an easier navigation inside the tables contained in the different sections of the software.

SET COMMUNICATION:

By Pressing the "**Set Communication**" button from the main window for SW67935 (Fig. 2) the window "Set Communication" appears (Fig. 3).

The window is divided in different sections in order to define the different parameters of the converter:

- Working Mode
- Modbus TCP Master
- MQTT
- Ethernet
- Wi-Fi
- TLS (Transport Layer Security)
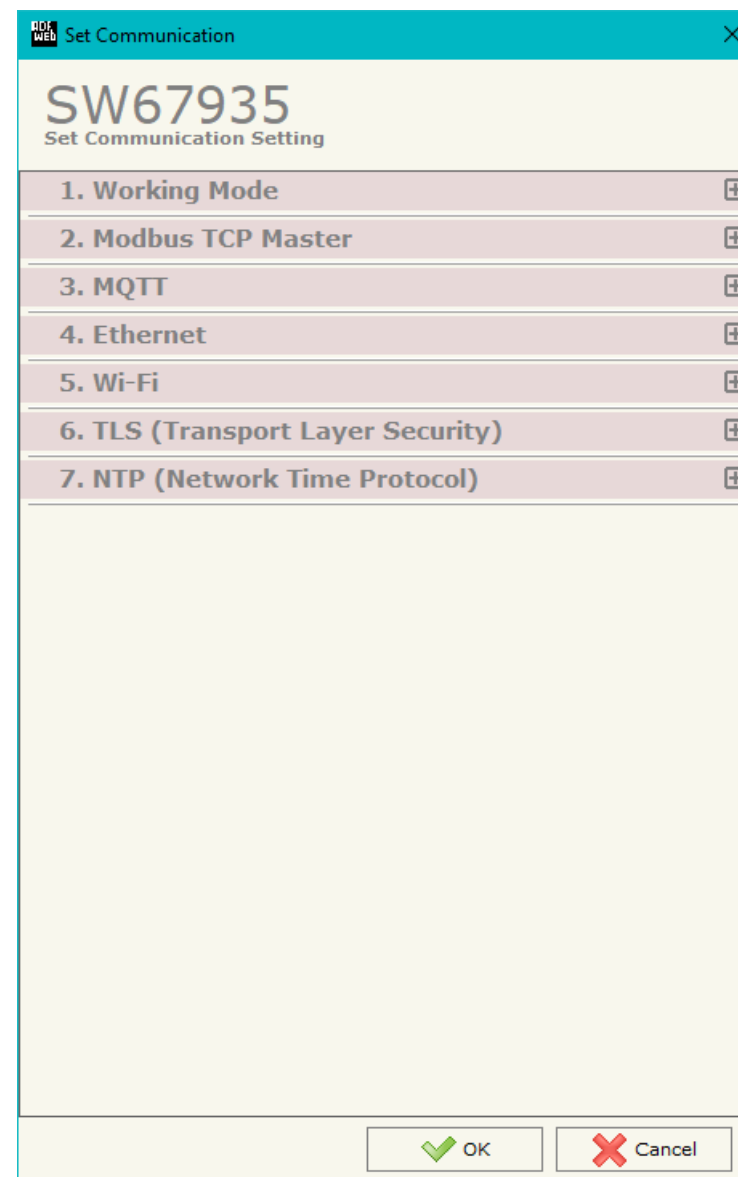- NTP (Network Time Protocol)

Figure 3a: "Set Communication" window

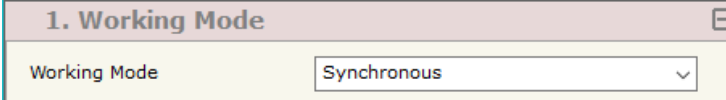Industrial Electronic Devices

WORKING MODE:

This section is used to define the working mode of MQTT side of the converter. It is possible to define:

+ **Synchronous**: it is possible to read/write the Modbus TCP slaves instantaneously, using a specific MQTT payload.

+ **Asynchronous**: Modbus and MQTT are decoupled. The converter manages by itself the Modbus TCP polling.

Figure 3b: "Set Communication → Working Mode" window

MODBUS TCP MASTER:

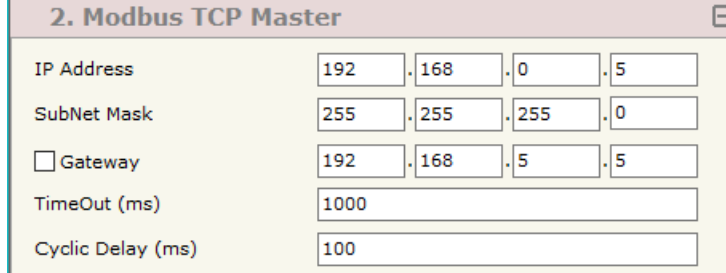This section is used to define the main parameters of Modbus TCP line. The means of the fields are:

+ In the field "**IP Address**" the IP address of the converter is defined;

+ In the field "**SubNet Mask**" the Subnet Mask of the converter is defined;

+ In the field "**Gateway**" the default gateway of the net is defined. This feature can be enabled or disabled pressing the Check Box field. This feature is used for going out of the net;

+ In the field "**TimeOut (ms)**" the maximum time that the converter attends for the answer from the Slave interrogated is defined;

+ In the field "**Cyclic Delay (ms)**" the delay (idle time) between two Modbus requests is defined.

Figure 3c: "Set Communication → Modbus TCP Master" window

![ADFweb logo]
Industrial Electronic Devices

MQTT:

This section is used to define the main parameters of MQTT line. The means of the fields are:

- In the field "**Server URL**" the URL or the IP Address of the MQTT Server is defined;
- In the field "**Server Port**" the port used for MQTT communication is defined;
- In the field "**Client ID**" the Client ID of the converter is defined (if ned);
- In the field "**Keep Alive (seconds)**" the delay with which the Keep Alive message is sent on MQTT is defined;
- If the field "**Clean Session**" is checked, the last MQTT messages are deleted by the Server and the Client in case of missing ACK. If unchecked, the Server and the Client hold the last MQTT messages and, in case of incorrect disconnection or missing ACK, they try to send again them since all the ACK messages are exchanged correctly (valid only for QoS 1 and QoS 2);
- If the field "**Will Flag**" is checked, the converter will publish the Will topic at the connection to the Server. With this feature, in case of incorrect disconnection, the Server will publish this topic to all the MQTT Clients that subscribed it;
- In the field "**Topic Name Will**" the topic used for Will message is defined;
- In the field "**Message Will**" the payload of the Will message is defined;
- In the field "**Retained Will**" the converter will send the Will message with Retain flag enabled. In this way, the Server will hold the last Will message;
- In the field "**QoS Will**" the QoS type for Will message is defined;
- Im the field "**Username**" the username for the connection to the MQTT server is defined;
- In the field "**Password**" the password for the connection to the MQTT server is defined;
- In the field "**Send Time (seconds)**" the delay with which the MQTT messages are published is defined (if "Asynchronous Mode" is selected).

Figure 3d: "Set Communication → MQTT" window

Industrial Electronic Devices

ETHERNET:

This section is used to define the general parameters of Ethernet. The means of the fields are:

- In the field "**Ip Address**" the IP address of the converter is defined;
- In the field "**SubNet Mask**" the Subnet Mask of the converter is defined;
- In the field "**Gateway**" the default gateway of the net is defined. This feature can be enabled or disabled pressing the Check Box field. This feature is used for going out of the net;
- In the field "**DNS**" the DNS address is defined. This field is required if the server address is define by URL and not IP Address.

Figure 3e: "Set Communication → Ethernet" window

WI-FI:

This section is used to define the general parameters of Wi-Fi. It is possible to defined the type of Wi-Fi communication:

- Access Point;
- Client.

The means of the fields for Access Point configuration are:

- In the field "**IP Address**" the IP address of the converter is defined;
- In the field "**Subnet Mask**" the SubNet Mask of the converter is defined;
- In the field "**GATEWAY**" the default gateway of the net is defined. This feature can be enabled or disabled pressing the Check Box field. This feature is used for going out of the net;
- In the field "**DNS**" the DNS address is defined. This field is required if the server address is define by URL and not IP Address.
- In the field "**Port**" the port used for MQTT communication is defined;
- In the field "**SSID**" the name of the Wi-Fi network to create is defined;
- In the field "**Password**" the password used for Wi-Fi connection is defined;
- In the field "**Type**" the type of security protocol used by the Wi-Fi network is defined;

Figure 3f: "Set Communication → Wi-Fi" window

Industrial Electronic Devices

- If the field "**Enable DHCP**" is checked, the converter acts as DHCP Server for the Clients connected. If the option is enabled, in the fields "**DHCP First IP Address**" and "**DHCP SUBNET Mask**" the IP Addresses range used for DHCP is defined. In the field "**Lease Time (seconds)**" the required time for the renewing of the IP Address assigned to the Client is defined;
- In the field "**Max Client**" the maximum number of Wi-Fi Clients accepted is defined;
- In the field "**Channel**" the channel for Wi-Fi communication is defined.

The means of the fields for Client configuration are:

- If the field "**Obtain an IP Address automatically**" is checked, the converter gets the IP Address using DHCP. Otherwise, the IP Address is defined as static;
- In the field "**IP Address**" the IP address of the converter is defined;
- In the field "**Subnet Mask**" the SubNet Mask of the converter is defined;
- In the field "**GATEWAY**" the default gateway of the net is defined. This feature can be enabled or disabled pressing the Check Box field. This feature is used for going out of the net;
- In the field "**DNS**" the DNS address is defined. This field is required if the server address is define by URL and not IP Address.
- In the field "**Port**" the port used for MQTT communication is defined;
- In the field "**SSID**" the name of the Wi-Fi network to connect is defined;
- In the field "**Password**" the password used to connect to the Wi-Fi network is defined.

Figure 3g: "Set Communication → Wi-Fi" window
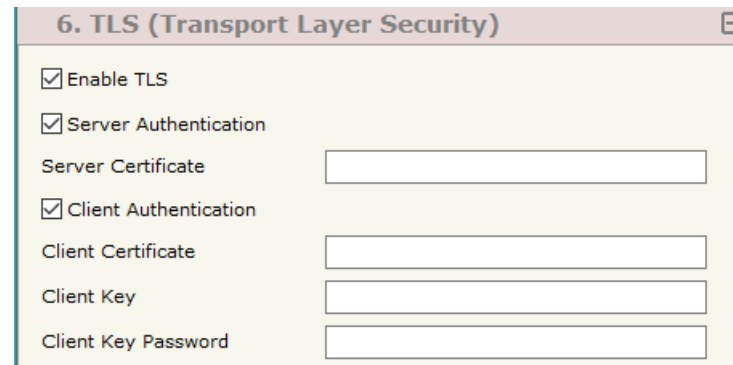
TLS (TRANSPORT LAYER SECURITY):

This section is used to define the parameters of TLS protocol. The means of the fields are:

+ If the field "**Enable TLS**" is checked, the TLS protocol for secure connection is enabled;
+ If the field "**Server Authentication**" is checked, the authentication of the Server using TLS is enabled. If enabled, in the field "**Server Certificate**" the certificate from the Server is defined;
+ If the field "**Client Authentication**" is checked, the authentication of the Client using TLS is enabled. If enabled:
  o in the field "**Client Certificate**" the certificate from the Client is defined;
  o in the field "Client Key" the private key of the Client is defined;
  o in the field "Client Key Password" the password for the private key of the Client is defined.

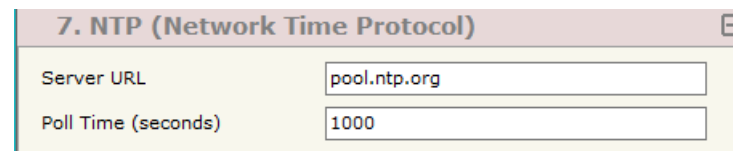*Figure 3h: "Set Communication → TLS" window*

NTP (NETWORK TIME PROTOCOL):

This section is used to define the parameters of NTP protocol. The means of the fields are:

+ In the field "**Server URL**" the URL or the IP Address of the NTP Server is defined;
+ In the field "**Poll Time (seconds)**" the polling time for the time synchronization is defined.

Figure 3j: "Set Communication → NTP" window

MQTT SET TOPIC (Synchronous Mode):

By Pressing the "**MQTT Set Topic**" button from the main window for SW67935 (Fig. 2) the window "Set MQTT Topics" appears (Fig. 4).
This section is used to define the MQTT topics where the converter will publish the data from Modbus and the topic that the converter will subscribes for writing the data to Modbus.

Figure 4: "Set MQTT Topics" window

The means of the fields are:

+ In the field "**Topic**" the MQTT topic is defined;
+ If the field "**Retained**" is defined, the retained flag is enabled. The MQTT server will hold the last topic published;
+ In the field "**QoS**" the QoS level is defined;
+ In the field "**Template**" the structure of the MQTT payload is defined (only for 'MQTT Publish' table). With a double click on it, it is possible to open a window for editing it;
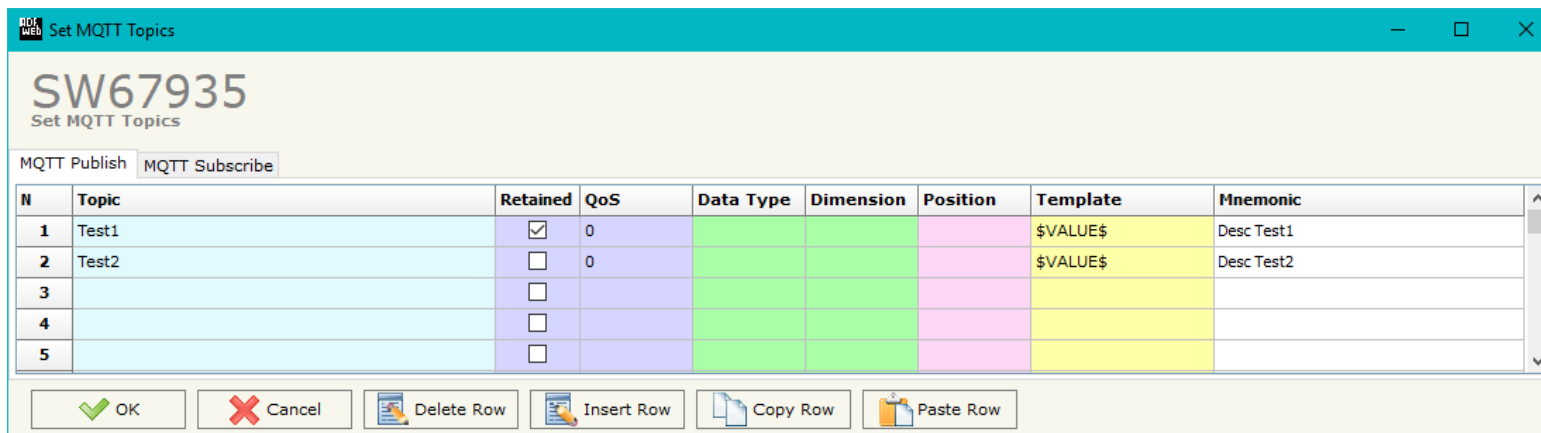+ In the field "**Mnemonic**" a description of the topic is defined.

Note:
It is possible to define a single MQTT topic for subscribe. The payload of the MQTT message must be written with the structure defined on page 32.

Industrial Electronic Devices

MQTT SET TOPIC (Asynchronous Mode):

By Pressing the "**MQTT Set Topic**" button from the main window for SW67935 (Fig. 2) the window "Set MQTT Topics" appears (Fig. 4).
This section is used to define the MQTT topics where the converter will publish the data from Modbus and the topic that the converter will subscribes for writing the data to Modbus.
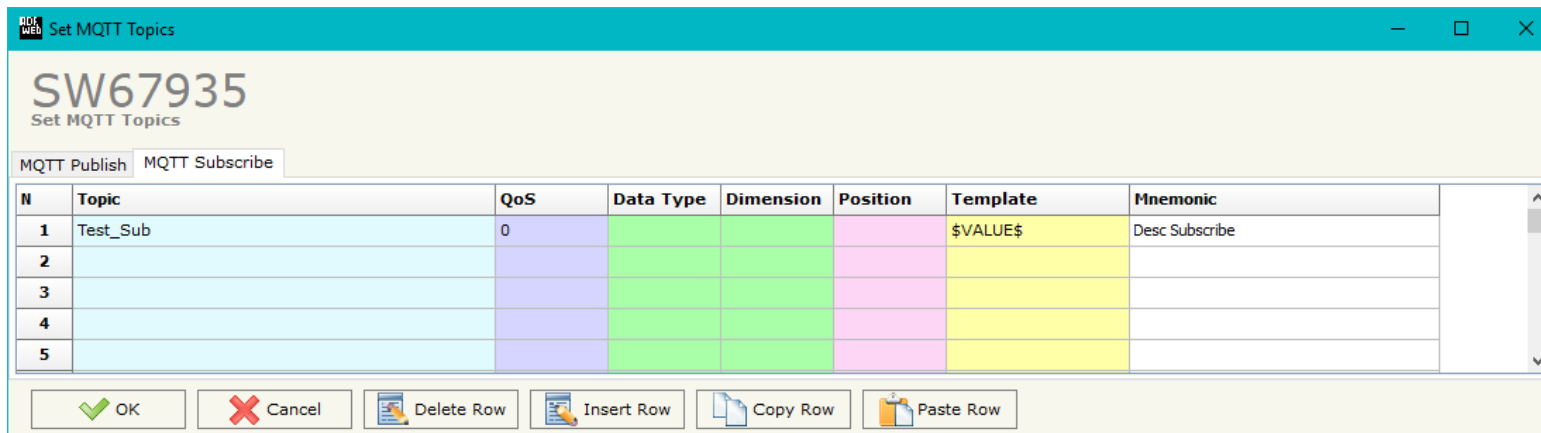
MQTT PUBLISH

Figure 5a: "Set MQTT Topics → MQTT Publish" window

The means of the fields are:

- In the field "**Topic**" the MQTT topic is defined;
- If the field "**Retained**" is defined, the retained flag is enabled. The MQTT server will hold the last topic published;
- In the field "**QoS**" the QoS level is defined;
- In the field "**Data Type**" the type of data to use is defined;
- In the field "**Dimension**" the dimension in byte of the data is defined;
- In the field "**Position**" the starting byte of the internal memory array where taking the data is defined;
- In the field "**Template**" the structure of the MQTT payload is defined. With a double click on it, it is possible to open a window for editing it;
- In the field "**Mnemonic**" a description of the topic is defined.

Industrial Electronic Devices

MQTT SUBSCRIBE

Figure 5b: "Set MQTT Topics → MQTT Subscribe" window

The means of the fields are:

- In the field "**Topic**" the MQTT topic is defined;
- If the field "**Retained**" is defined, the retained flag is enabled. The MQTT server will hold the last topic published;
- In the field "**QoS**" the QoS level is defined;
- In the field "**Data Type**" the type of data to use is defined;
- In the field "**Dimension**" the dimension in byte of the data is defined;
- In the field "**Position**" the starting byte of the internal memory array where placing the data is defined;
- In the field "**Template**" the structure of the MQTT payload is defined. With a double click on it, it is possible to open a window for editing it;
- In the field "**Mnemonic**" a description of the topic is defined.

Industrial Electronic Devices

MODBUS SET ACCESS (SYNCHRONOUS MODE):

By pressing the "**Modbus Set Access**" button from the main window for SW67935 (Fig. 2) the window "Set Modbus Access" appears.
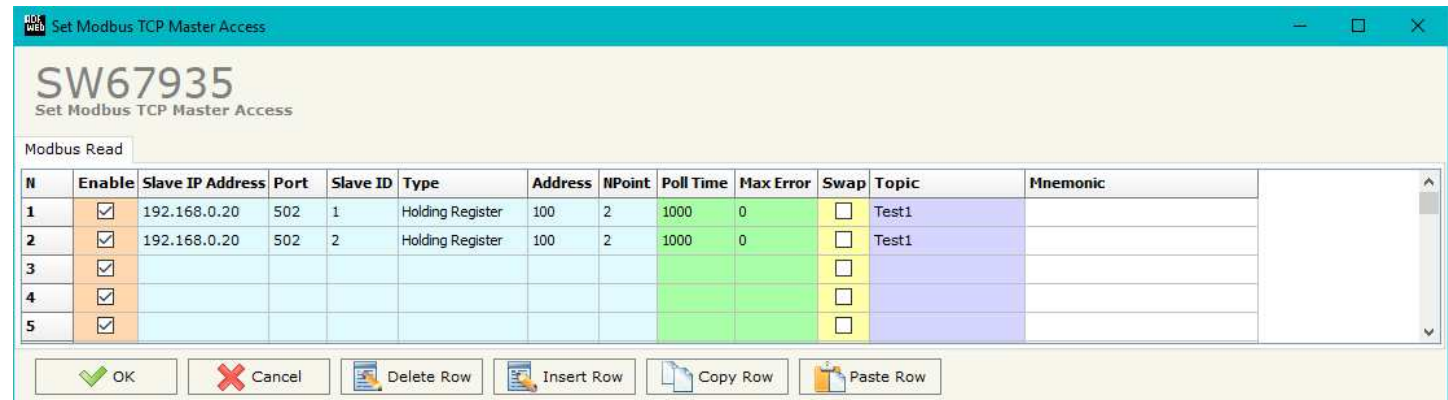This section is used to define the Modbus reading requests

MODBUS READ

The means of the fields are:

+ If the field "**Enable**" is checked, the Modbus request is enabled;

+ In the field "**Slave IP Address**" the IP address of the Modbus TCP device to read is defined;

+ In the field "**Slave ID**" the address of the Modbus TCP device to read is defined;

Figure 6: "Set Access→Modbus Read" window

+ In the field "**Type**" the data type of the register to read is defined. It is possible to choose between the following:
  o Coil Status;
  o Input Status;
  o Holding Register;
  o Input Register.

+ In the field "**Address**" the starting address of the register to be read is defined;

+ In the field "**NPoint**" the number of consecutive registers to be read is defined;

+ In the field "**Poll Time**" the delay time to make the request is defined;

+ In the field "**Max Error**" the number of consecutive errors that the converter waits before suspending the request until the next reboot is defined. If is set to '0' this function is disabled;

+ If the field "**Swap**" is checked, the data from the Modbus registers are swapped;

+ In the field "**Mnemonic**" the description for the request is defined.

Note: Modbus writing must be made using the specific MQTT payload described on page 32.

ADF web Industrial Electronic Devices

MODBUS SET ACCESS (ASYNCHRONOUS MODE):

By pressing the "**Modbus Set Access**" button from the main window for SW67935 (Fig. 2) the window "Set Modbus Access" appears.

This window is divided in two parts, the "Modbus Read" (Fig. 7a) and the "Modbus Write " (Fig. 7b).
The first part "Modbus Read" is used to read the data from the Modbus slaves and make them available on MQTT side.
The second part "Modbus Write " is used to write the data that arrives from MQTT side to the Modbus slaves.

MODBUS READ

The means of the fields are:

+ If the field "**Enable**" is checked, the Modbus request is enabled;

+ In the field "**Slave IP Address**" the IP address of the Modbus TCP device to read is defined;

+ In the field "**Slave ID**" the address of the Modbus TCP device to read is defined;

+ In the field "**Type**" the data type of the register to read is defined. It is possible to choose between the following:
  - Coil Status;
  - Input Status
  - Holding Register;
  - Input Register.

+ In the field "**Address**" the starting address of the register to be read is defined;

+ In the field "**NPoint**" the number of consecutive registers to be read is defined;

+ In the field "**Poll Time**" the delay time to make the request is defined;

+ In the field "**Max Error**" the number of consecutive errors that the converter waits before suspending the request until the next reboot is defined. If is set to '0' this function is disabled;

+ In the field "**Position**" the address of the internal array where placing the information is defined;

SW67935
Set Modbus TCP Master Access

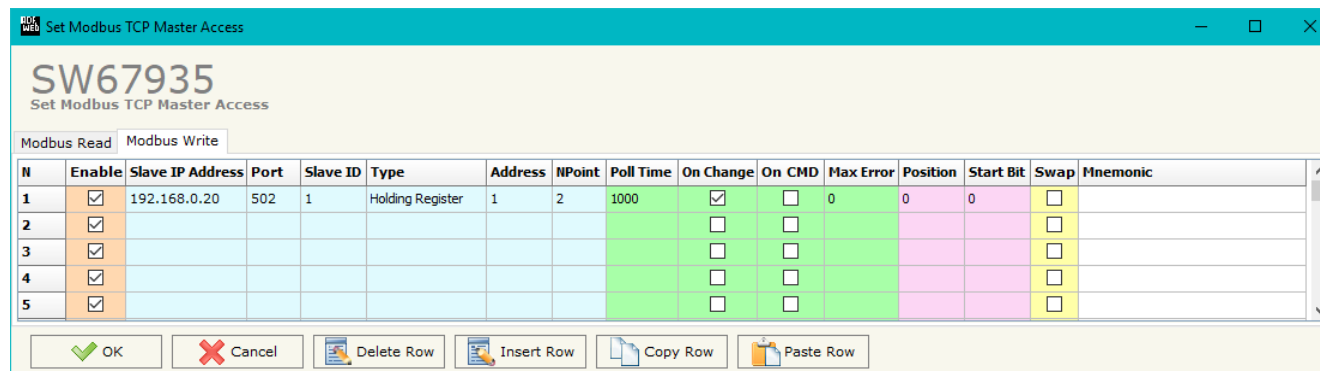| N	Enable	Slave IP Address	Port	Slave ID	Type	Address	NPoint	Poll Time	Max Error	Position	Start Bit	Swap	Mnemonic
1	☑	192.168.0.20	502	1	Holding Register	100	2	1000	0	0	0	☐	
2	☑	192.168.0.20	502	2	Holding Register	100	2	1000	0	4	0	☐	
3	☑											☐	
4	☑											☐	
5	☑											☐	

Figure 7a: "Set Access→Modbus Read" window

- In the field "**Start Bit**" the starting bit of the first byte of the field "Position" is defined;
- If the field "**Swap**" is checked, the data from the Modbus registers are swapped;
- In the field "**Mnemonic**" the description for the request is defined.

Industrial Electronic Devices

MODBUS WRITE

The means of the fields are:

- If the field "**Enable**" is checked, the Modbus request is enabled;
- In the field "**Slave IP Address**" the IP address of the Modbus TCP device to read is defined;
- In the field "**Slave ID**" the address of the Modbus device that you have to write is defined;
- In the field "**Type**" the data type of the register to write is defined. It is possible to choose between the following:
    - Coil Status;
    - Holding Register.

Figure 7b: "Set Access→Modbus Write" window

- In the field "**Address**" the start address of the register to be written is defined;
- In the field "**NPoint**" the number of consecutive registers to be written is defined;
- In the field "**Poll Time**" the delay time to make the request is defined;
- If the field "**On Change**" is checked, the converter sends the writing request when the data from MQTT side change value;
- If the field "**On CMD**" is checked, the converter sends the writing request when the data from MQTT is received;
- In the field "**Max Error**" the number of consecutive errors that the converter waits before suspending the request until the next reboot is defined. If is set to '0' this function is disabled;
- In the field "**Position**" the address of the internal array where taking the information is defined;
- In the field "**Start Bit**" the starting bit of the first byte of the field "Position" is defined;
- If the field "**Swap**" is checked, the data written the Modbus registers are swapped;
- In the field "**Mnemonic**" the description for the request is defined.

![ADFweb logo] Industrial Electronic Devices

UPDATE DEVICE:

By pressing the "**Update Device**" button, it is possible to load the created Configuration into the device; and also the Firmware, if necessary. This by using the Ethernet port.

If you don't know the actual IP address of the device you have to use this procedure:

- Turn OFF the Device;
- Put Dip1 of 'Dip-Switch A' in ON position;
- Turn ON the device
- Connect the Ethernet cable;
- Insert the IP "**192.168.2.205**";
- Select which operations you want to do;
- Press the "**Execute update firmware**" button to start the upload;
- When all the operations are "OK" turn OFF the Device;
- Put Dip1 of 'Dip-Switch A' in OFF position;
- Turn ON the device.

If you know the actual IP address of the device, you have to use this procedure:

- Turn ON the Device with the Ethernet cable inserted;
- Insert the actual IP of the Converter;
- Select which operations you want to do;
- Press the "**Execute update firmware**" button to start the upload;
- When all the operations are "OK" the device automatically goes at Normal Mode.

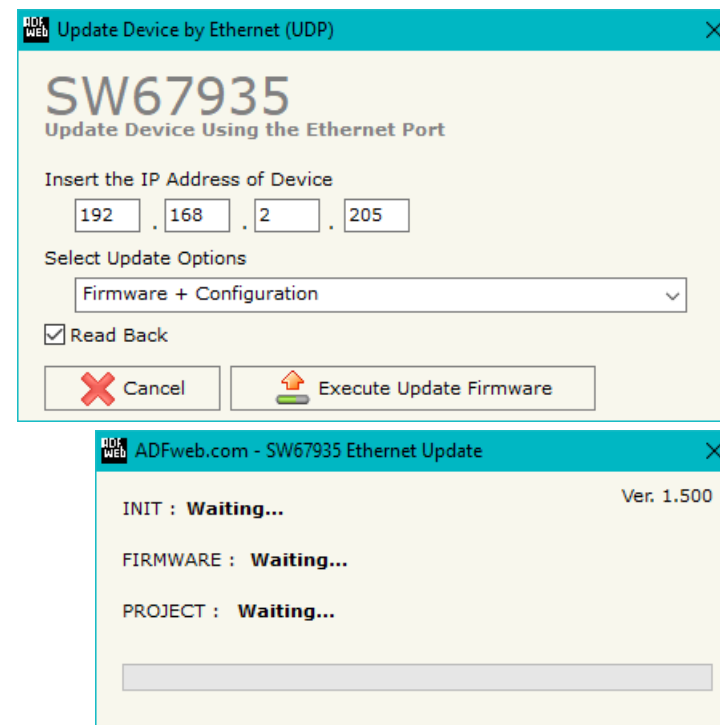At this point the configuration/firmware on the device is correctly updated.

Figure 8: "Update device" windows

Industrial Electronic Devices

Note:
When you receive the device, for the first time, you also have to update the Firmware in the HD67935 device.

Warning:
If Fig. 9 appears when you try to do the Update try these points before seeking assistance:

⇨ Check if the serial COM port selected is the correct one;
⇨ Check if the serial cable is connected between the PC and the device;
⇨ Try to repeat the operations for the updating;
⇨ Try with another PC;
⇨ Try to restart the PC;
⇨ Check the LAN settings;
⇨ If you are using the program inside a Virtual Machine, try to use in the main Operating System;
⇨ If you are using Windows Seven, Vista, 8 or 10 make sure that you have the administrator privileges;
⇨ In case you have to program more than one device, using the "UDP Update", you have to cancel the ARP table every time you connect a new device on Ethernet. For do this you have to launch the "Command Prompt" and write the command "arp -d". Pay attention that with Windows Vista, Seven, 8, 10 you have to launch the "Command Prompt" with Administrator Rights;
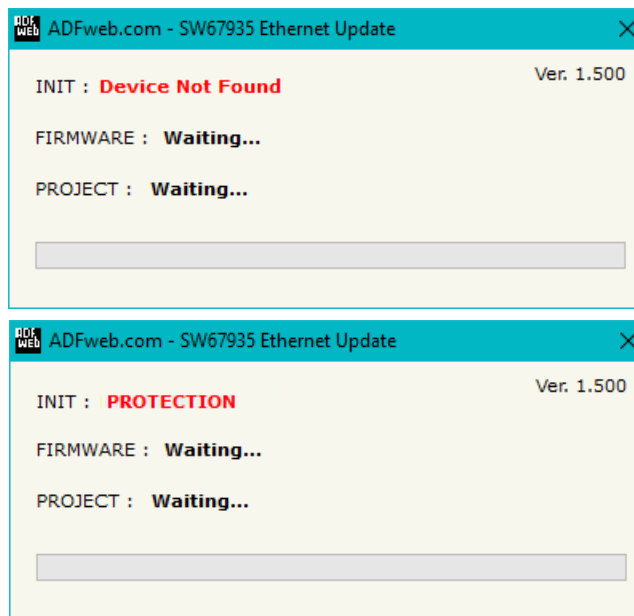⇨ Pay attention at Firewall lock.

Figure 9: "Error" window

Warning:
In the case of HD67935 you have to use the software "SW67935": www.adfweb.com\download\filefold\SW67935.zip.

Industrial Electronic Devices

TEMPLATE STRING: DEFINITION OF MQTT PAYLOAD

In the section "Set Communication" of the SW67935, if "Synchronous" mode is selected, it is possible to define a Template string for the MQTT messages. The template is necessary in order to define the structure of the payload of the MQTT message and the info contained.
It is possible to have a simple text format or a JSON format.
This template is valid for the Modbus requests in reading.

The definition of the template can be done using Key words, used to link a specific information of the Modbus requests. The key words used and their meanings are:

 → SOURCE: ID of the Modbus slave
 → FC: Function code
 → ADDRESS: Modbus register
 → NPOINT: Number of consecutive Modbus registers
 → TYPE: The type of message is defined (request or response)
 → VALUE: value of the Modbus variable
 → DESC: description of the Modbus request (define in the "Modbus Set Access" table)
 → DATA: Modbus string (hex format)
 → TIME: date and time of the Modbus message

⚠️ Warning:
     The key words must be defined between "$" chars in order to be recognized (Ex.: $DATA$).

Industrial Electronic Devices

Example

We have defined 3 rows in the "Modbus Set Access" table in this way:

Row1: ID: 1, Type: Holding Register, Address: 100, NPoint: 2
Row2: ID: 2, Type: Coil Status, Address: 200, NPoint: 10
Row3: ID: 1, Type: Input register, Address: 300, NPoint: 1

We define a template string in this way:

Modbus ID: $SOURCE$, Function Code: FC, Modbus register: $ADDRESS$, Num. of Registers: $NPOINT$, Data: $VALUE$

The output of MQTT will be:

Row 1
Modbus ID: 1, Function Code: 3, Modbus register: 100, Num. of Registers: 2, Data: XXXX

Row 2
Modbus ID: 2, Function Code: 1, Modbus register: 200, Num. of Registers: 10, Data: XXXX

Row 3
Modbus ID: 1, Function Code: 4, Modbus register: 300, Num. of Registers: 1, Data: XXXX

It is also possible to define the template as JSON format, like this:

```
{
 "id": "$SOURCE$",
 "fc": "$FC$",
 "address": "$ADDRESS$",
 "npoint": "$NPOINT$",
 "data": "$VALUE$"
}
```

ADFweb.com S.r.l.

ADF web

Industrial Electronic Devices

MODBUS WRITING WITH SYNCHRONOUS MODE

If "Synchronous" mode is selected, in order to send the Modbus writing requests it is necessary to use a specific MQTT payload.
In this way, the converter can get all the info ned and compose the Modbus request. It is necessary to use a JSON format, described below:

```
{
 "ip address":$ip address$,
 "port":$port$,
 "slave id":$SOURCE$,
 "fc":$FC$,
 "address":$ADDRESS$,
 "npoint":$NPOINT$,
 "value":"$VALUE$"
}
```

Where:

- ip address: IP Address of the Modbus TCP slave to write
- port: TCP port to use for the connection
- SOURCE: ID of the Modbus slave
- FC: Function code
- ADDRESS: Modbus register
- NPOINT: Number of consecutive Modbus registers
- VALUE: value of the Modbus variable (hex format)

Note:
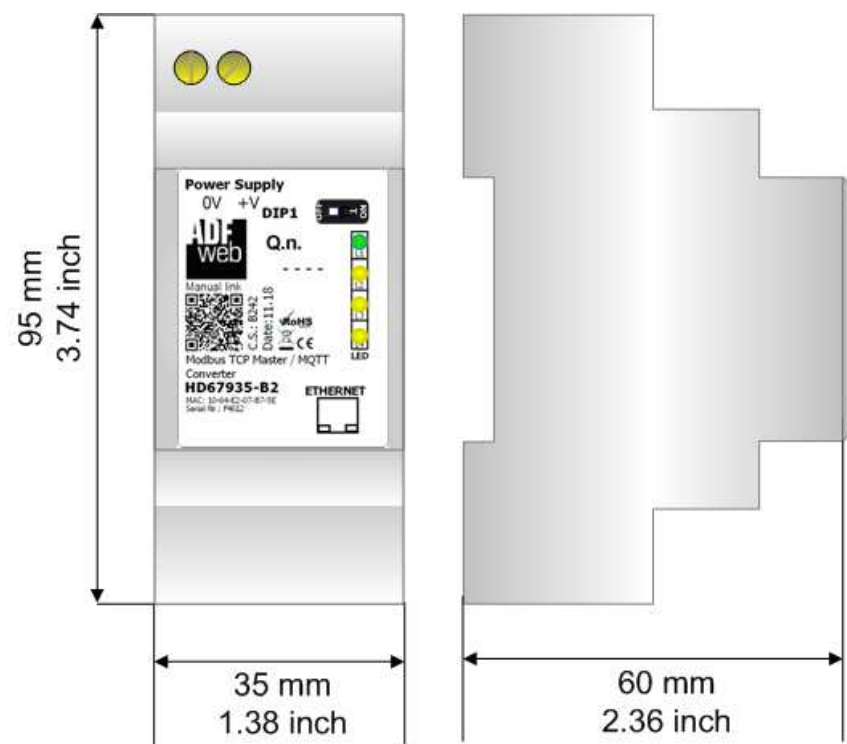   If a field is missing or wrong JSON is sent, the Modbus writing request is not sent by the converter

Industrial Electronic Devices
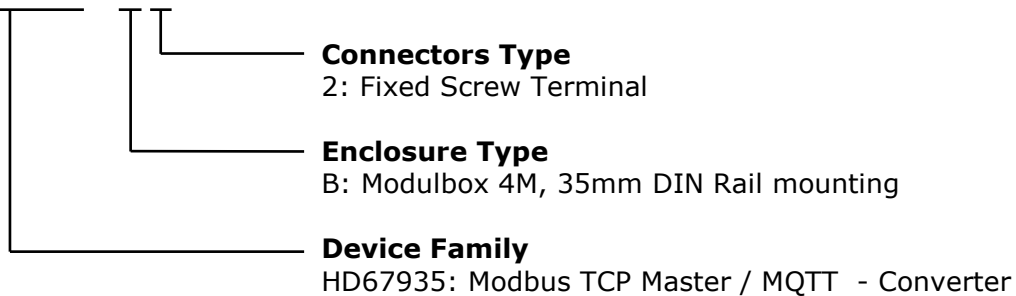
MECHANICAL DIMENSIONS:

Housing: PVC
Weight: 200g
(Approx)

Figure 10: Mechanical dimensions scheme for HD67935-B2

Industrial Electronic Devices

ORDERING INFORMATIONS:

The ordering part number is formed by a valid combination of the following:

HD67935 – B 2

Connectors Type
2: Fixed Screw Terminal

Enclosure Type
B: Modulbox 4M, 35mm DIN Rail mounting

Device Family
HD67935: Modbus TCP Master / MQTT - Converter

Order Code: **HD67935-B2**   -   Modbus TCP Master / MQTT – Converter

ACCESSORIES:

Order Code: **AC34011**   -   35mm Rail DIN - Power Supply 220/240V AC 50/60Hz – 12 V DC

Order Code: **AC34012**   -   35mm Rail DIN - Power Supply 220/240V AC 50/60Hz – 24 V DC

ADFweb.com S.r.l.

DISCLAIMER:

All technical content within this document can be modified without notice. The content of the document is a under continual renewal.
For losses due to fire, earthquake, third party access or other accidents, or intentional or accidental abuse, misuse, or use under abnormal conditions repairs are charged to the user. ADFweb.com S.r.l. will not be liable for accidental loss of use or inability to use this product, such as loss of business income. ADFweb.com S.r.l. shall not be liable for consequences of improper use.

OTHER REGULATIONS AND STANDARDS:

WEEE INFORMATION

Disposal of old electrical and electronic equipment (as in the European Union and other European countries with separate collection systems).

This symbol on the product or on its packaging indicates that this product may not be treated as household rubbish. Instead, it should be taken to an applicable collection point for the recycling of electrical and electronic equipment. If the product is disposed correctly, you will help prevent potential negative environmental factors and impact of human health, which could otherwise be caused by inappropriate disposal. The recycling of materials will help to conserve natural resources. For more information about recycling this product, please contact your local city office, your household waste disposal service or the shop where you purchased the product.

RESTRICTION OF HAZARDOUS SUBSTANCES DIRECTIVE

The device respects the 2002/95/EC Directive on the restriction of the use of certain hazardous substances in electrical and electronic equipment (commonly referred to as Restriction of Hazardous Substances Directive or RoHS).

CE MARKING

The product conforms with the essential requirements of the applicable EC directives.

ADFweb.com S.r.l.

Industrial Electronic Devices

WARRANTIES AND TECHNICAL SUPPORT:

For fast and easy technical support for your ADFweb.com SRL products, consult our internet support at www.adfweb.com.
Otherwise contact us at the address support@adfweb.com

RETURN POLICY:

If while using your product you have any problem and you wish to exchange or repair it, please do the following:

- Obtain a Product Return Number (PRN) from our internet support at www.adfweb.com. Together with the request, you need to provide detailed information about the problem.
- Send the product to the address provided with the PRN, having prepaid the shipping costs (shipment costs billed to us will not be accepted).

If the product is within the warranty of twelve months, it will be repaired or exchanged and returned within three weeks. If the product is no longer under warranty, you will receive a repair estimate.

ADFweb.com S.r.l.
Via Strada Nuova, 17
IT-31010 Mareno di Piave
TREVISO (Italy)
Phone +39.0438.30.91.31
Fax +39.0438.49.20.99
www.adfweb.com